



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBSC7048-P-7
Job Sheet 172198



Part No: RBSC7048-P-7

Job Qty: 5 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBSC7048-P-7 REV:6 IPP REV A 18.02.12 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/28/18	0.00	0.00	Start Up Machining-3		JB 18-04-30
110	CNC Lathe	5 pcs		4/30/18	0.00	0.25	MORI SL-154		JB 18-04-30
120	QC	5 pcs		4/30/18	0.00	0.00	QC2 Machining-4		JB 18-04-30
130	QC	5 pcs		4/30/18	0.00	0.00	QC8 Machining-4		JB 18-05-03
140	Packaging	5 pcs		4/30/18	0.00	0.00	Packaging3-1		
150	QC21-SA	5 Ea		4/30/18	0.00	0.00	QC21		MAY 02 2018

Part Op 110 - 1-Machine as per DWG. FB894 FOLIO REV: _____ DWG REV: _____ 2-Debur
 Descriptions: _____
 MAY 02 2018
 21
 9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R0.625	Bronze C63000 Round Bar 0.625"	.4150 ft (.083 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R0.625	0	3	0

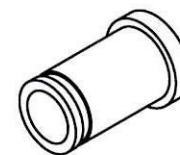
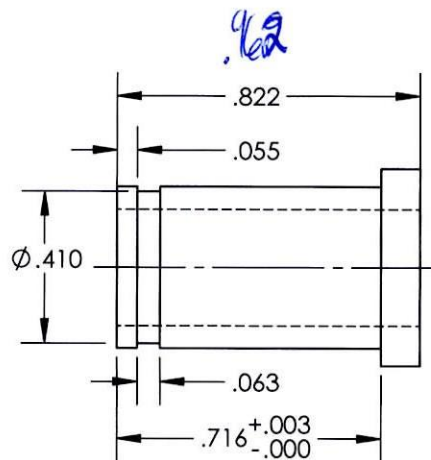
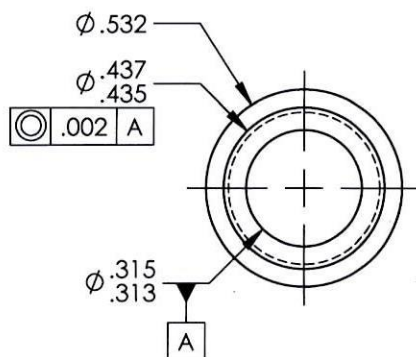
Part Specifications

Specifications could not be found.

Plex 4/26/18 11:27 AM dart.logan.david

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TOOL # RBSC412-010-182-103-P TO RBSC7188-P TO CLARIFY TOOLING IDENTIFICATION	11/6/09	WP	DW
2		ADDED NEW BRG. CUTTER RBSC7048-P FOR BEARING #406-312-100-101 PER E.B.	5/2/11	RJC	



(-7)
GUIDE

DART AEROSPACE	
TITLE RBSC7###-P SERIES PORTABLE BEARING CUTTERS FOR BELL BEARINGS	
DWG NO. RBSC7###-P-7	REV 6
MAT'L BRONZE	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125 ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 2:1	DATE 7/10/2015 SHEET 5 OF 7



Container No: S066946



Part: RBSC7048-P-7

Job No: 172198

Serial No/Batch: S066946

Revision: 6

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/18